Programmable Logic Controllers

S. Brian Morriss

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An easy-to-read alternative to the expensive and jargon-filled manual sets, this reference describes how to set up and troubleshoot a PLC in general, and covers implementation in specific leading proprietary PLC systems: Allen-Bradley (PLC-5 and SLC 500), Siemens (Simatic S5 and Simatic S7), and OMRON (all, but specifically CQM1). It includes, but goes *beyond,* simple Boolean logic enabling readers to use *all* of the power of a modern PLC. Complete coverage of capabilities of modern PLCs; extensive troubleshooting coverage; full instructions (for Boolean logic, timing and counting, data manipulation, process control, and communication) -- with at least one instruction of each type described in detail and similar instructions described in terms of what they do differently; setup and configuration requirements of all PLCs. For anyone interested in programming and configuration of Programmable Logic Controllers (PLCs) for industrial control.

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